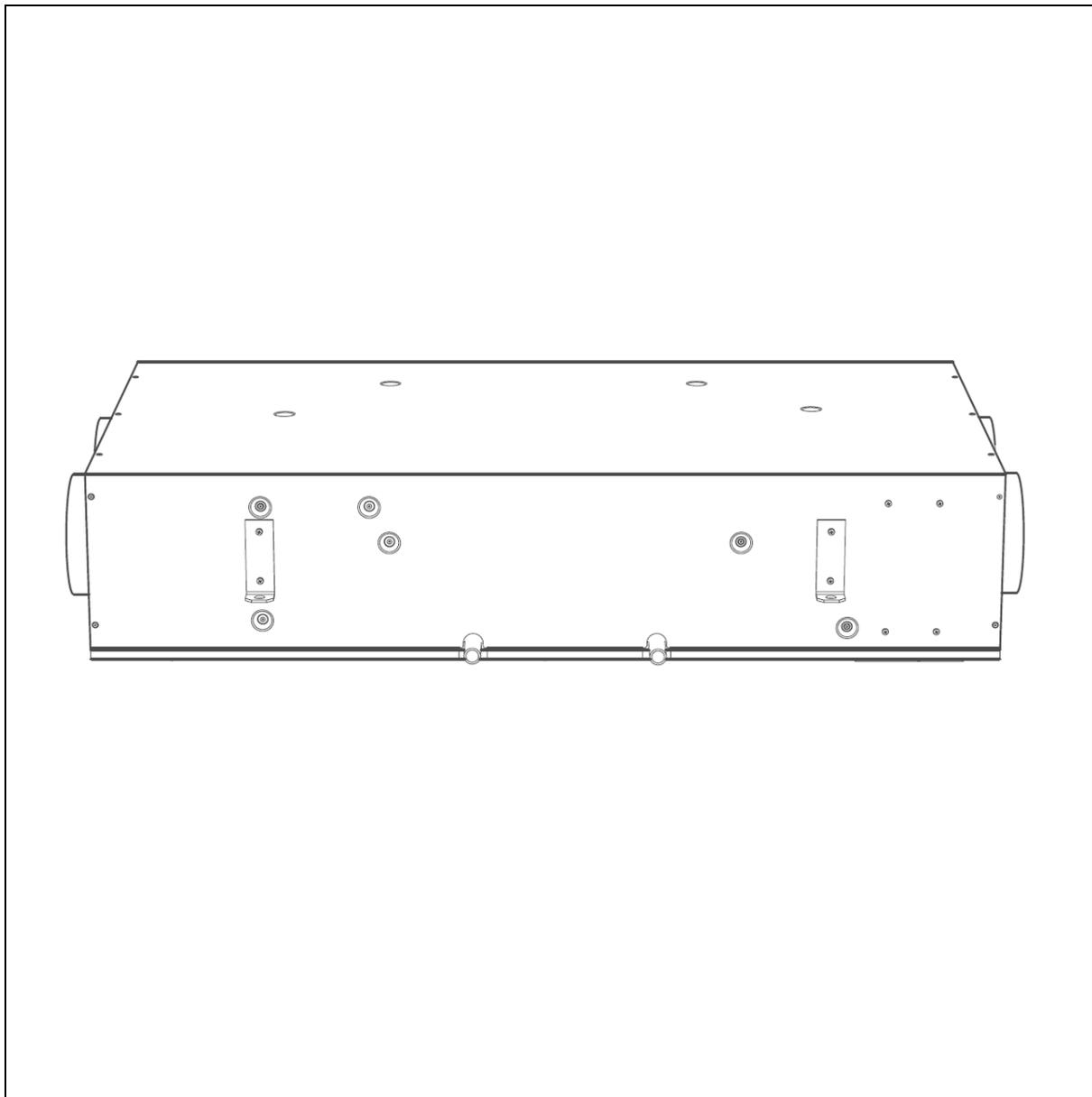


**Disassembly Instructions****ENGLISH****DXR****Identification of plastic parts and electronics parts**

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## 1. INTRODUCTION

### 1.1. Warnings



**BEFORE DISASSEMBLING THE APPLIANCE, PLEASE READ THESE INSTRUCTIONS CAREFULLY.**

- The manufacturer cannot be held liable for irreversible damage caused by disassembling the product in the aim at recycling the product.
- This manual describes the required tools for the manual disassembly of electronics parts (printed wiring boards/ printed circuit boards and displays > 10 g or > 10 cm<sup>2</sup>), batteries and larger plastic parts (> 100 g) for the purpose of efficient materials recycling.
- Wearing suitable gloves while handling the product is strongly recommended (some of the metal parts may have sharp edges).

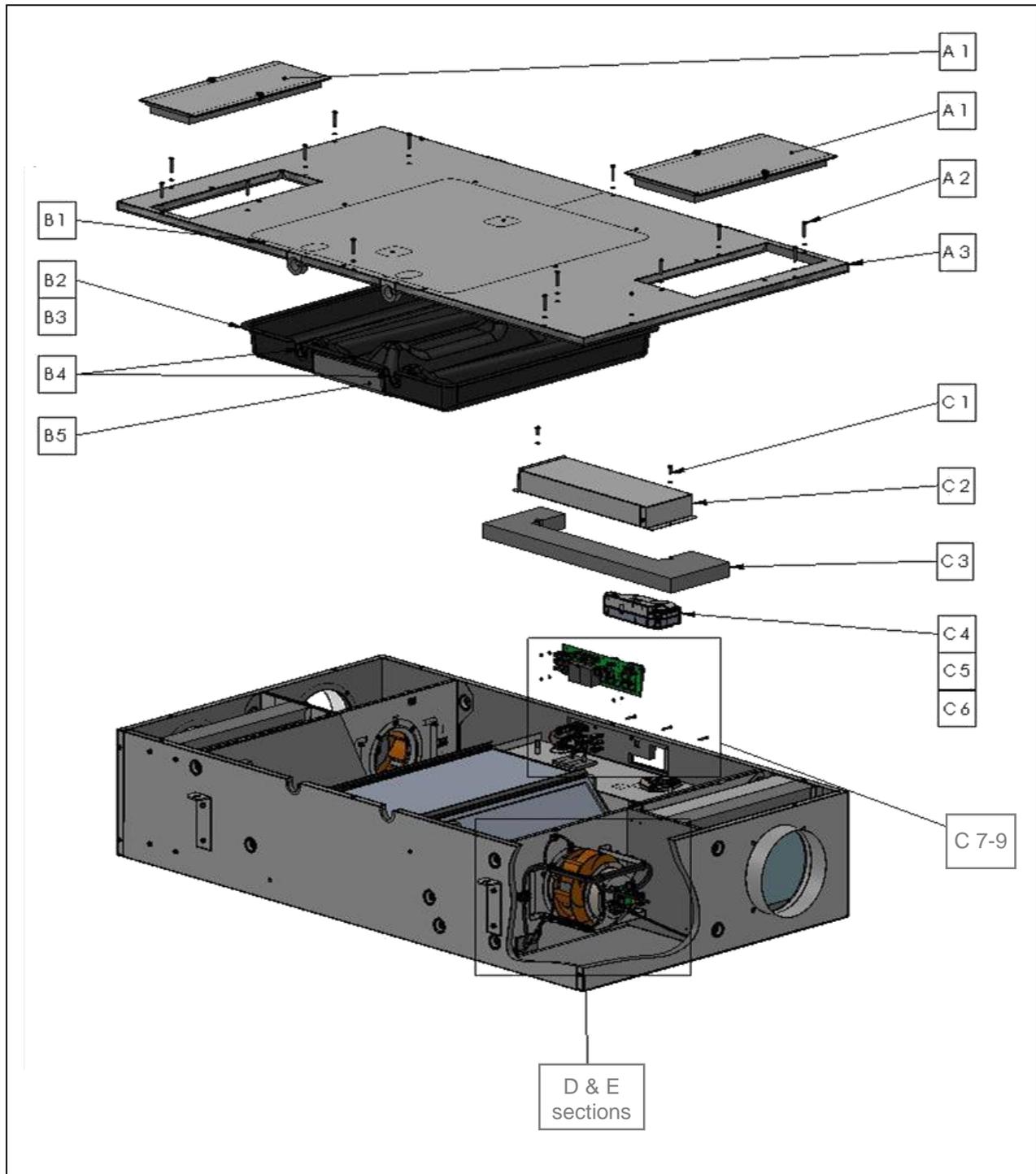


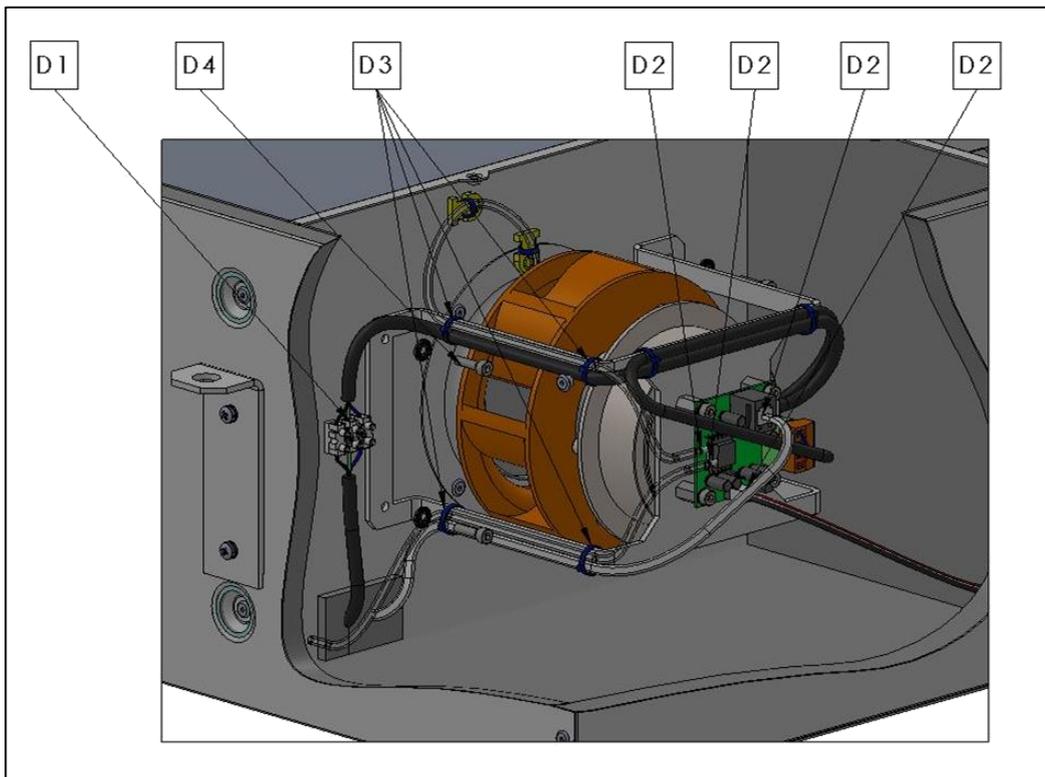
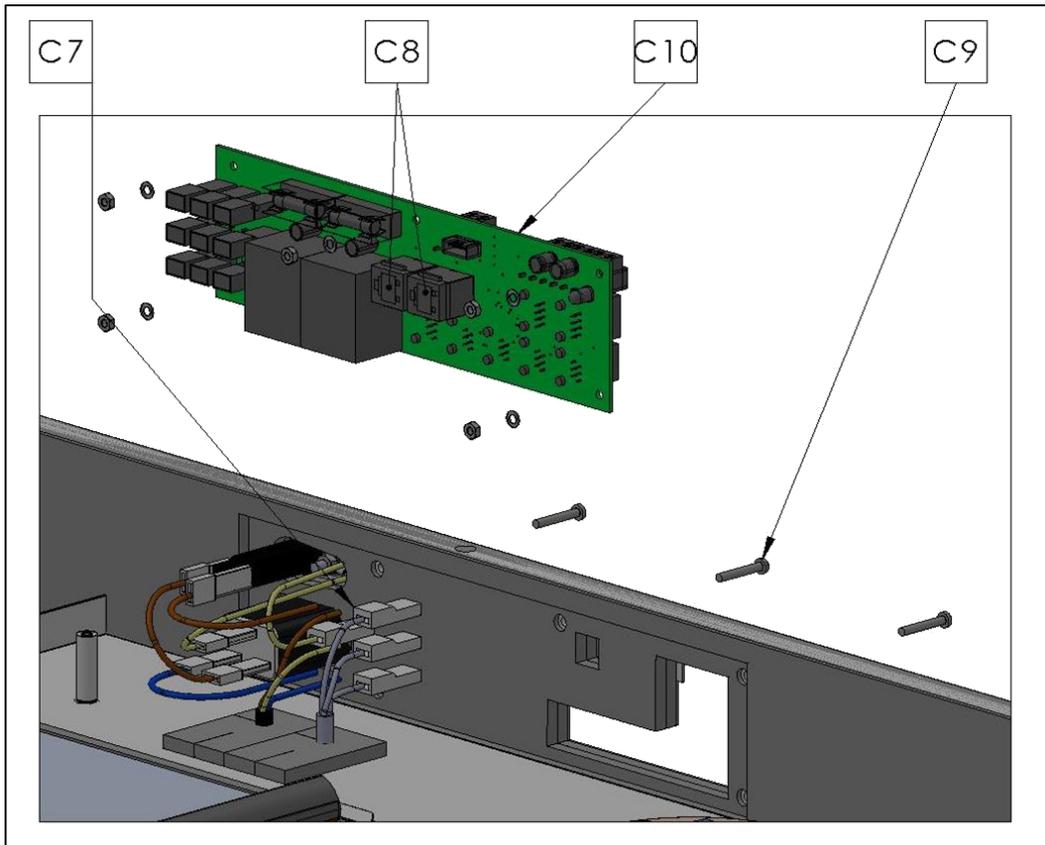
**Reminders of elementary safety rules:**

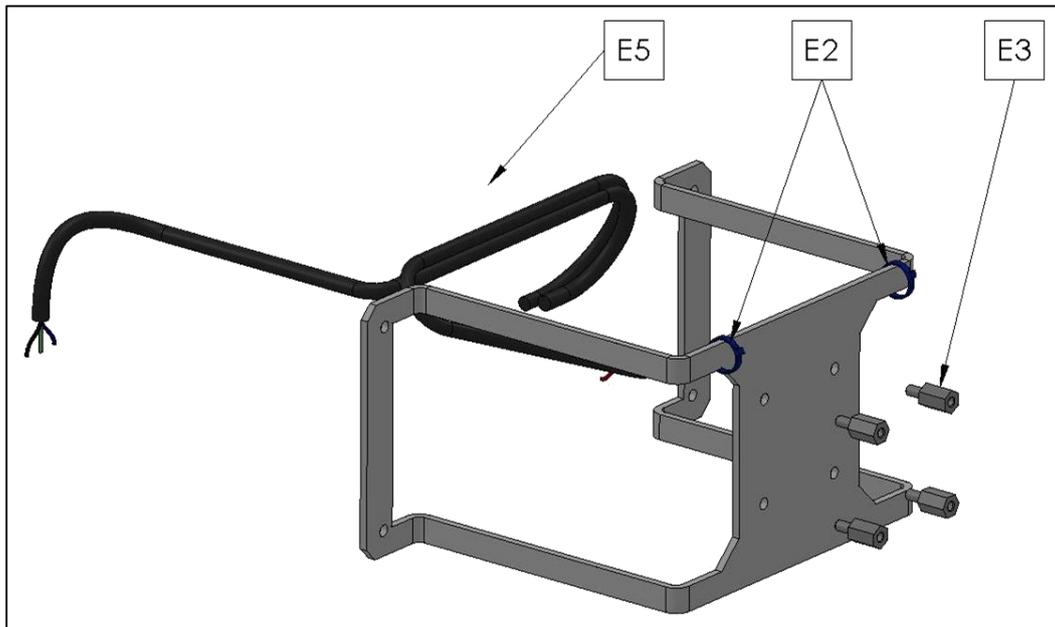
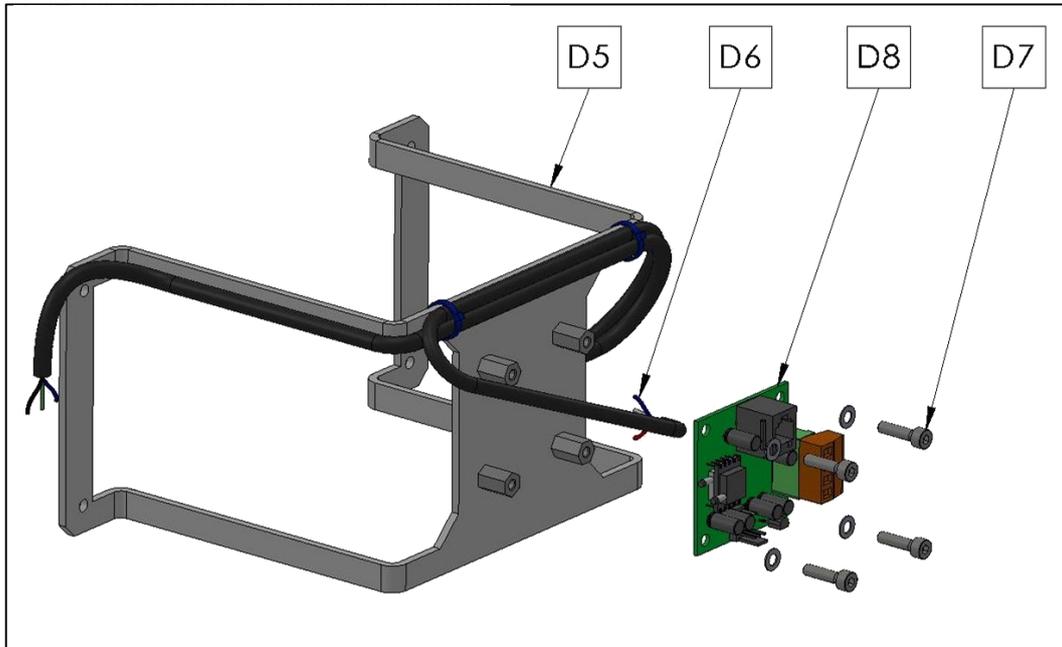
The disassembling of an electrical appliance requires observance of the following elementary rules:

- Do not touch the appliance, even if it is earthed, if your body is moist or wet (hands, feet, etc.);
- This system is not designed to be disassembled by persons whose intellectual and/or mental faculties are impaired, or who lack experience and knowledge (including children), unless they have been trained and are supervised by a person responsible for their safety during disassembling. To eliminate any risk of an accident, keep them away from the appliance;
- The electrical disassemble must be done by a qualified technician, in accordance with the manufacturer's recommendations and in a manner consistent with the characteristics of the product;
- Before doing any work on the appliance, unplug it or otherwise disconnect it from its power supply and make sure that the power cannot be restored accidentally while the work is being done;
- Young children must be kept far away from the appliance in order to ensure that they do not play with it.

## 2. PRODUCT EXPLODED VIEW

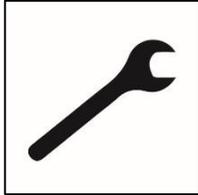




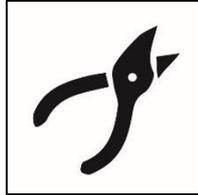


### 3. REQUIRED TOOLS

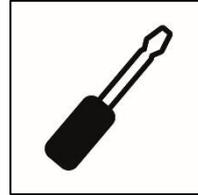
The following tools are required to disassemble the fan:



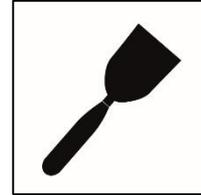
Ring spanner



Wire cutter



Cross-headed  
screwdriver



Painter knife

### 4. DISSASSEMBLY MANIPULATIONS

In the aim at recycling the product, the disassembling of the different plastic parts and electronic parts has to be done in accordance with the following steps (see section 2 to visualize the parts):

**First of all, disconnect the fan power supply.**

A) Before working inside the DXR Unit, these operations have to be done :

1. Remove the 2 filter traps
2. Remove the 16 screws and door washers  
Then unlatch the door from its hinges (If the hinges are presents)
3. Remove all of the gate with its drain pan (Beware of spacers)

B) Drain pan A5246

1. Put off the 9 blind rivets of the condensate tray fastening
2. Pull out the condensate tray from the door  
(Caution: this operation will damage the foam of the door)
3. Remove the condensate tray
4. Remove the 2 screw connections of the condensate flow
5. Remove the condensate tray foam

C) Supply card CE4930

1. Remove the 2 screws and fixing washers of the electrical cover
2. Remove the electrical cover
3. Remove the foam bypass
4. Disconnect the actuator bypass B2F from the supply card
5. Unlock the bypass actuator B2F from its base, exerting slight rotation
6. Remove the actuator bypass B2F
7. Disconnect the 9 wires of the supply card
8. Disconnect the 2 cables RJ12
9. Remove the 5 screws, washers and mounting nuts from the supply card  
(Beware of spacers)
10. Remove the supply card CE4930

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#### D) Fan Card CE4939

1. Disconnect the 3 wires of the fan supply card from the domino
2. Disconnect from the fan card CE4939 :
  - RJ12 cable (CN1 socket connector)
  - Temperature probe (socket connector CN4)
  - 2 intake pressure pipes (pressure sensor CPT1)
3. Cut the 4 fixing clamps from socket pressure pipes
4. Remove the 4 screws, washers and brake nuts from the fan assembly
5. Remove the box fan  
(Pay attention to outlet pressure pipes of the suction ring)
6. Remove the 4 colored connector wires of the fan card CE4939  
(Leave the connector in place)
7. Remove the 4 screws and fixing washers from the card fan CE4939
8. Remove the card fan CE4939